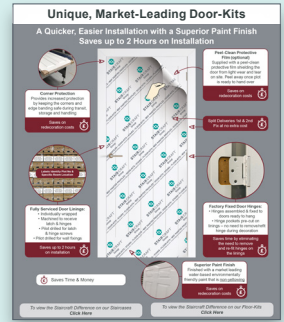


The Staircraft Group were established almost 40 years ago and today are the World's Largest Staircase Manufacturer & Europe's Only i-Joist, Floor-Kit and Door-Kit Manufacturer.

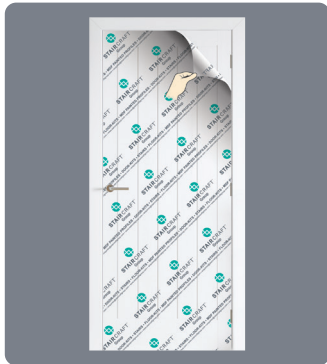
Here's a handy Door-Kit Installation Guide:-

[Click Here To View Our Unique Door-Kits](#)



Delivery & Storage Information

All Door-Kit products are manufactured to precise tolerances using materials that have a low moisture content. It is **vital** that this is maintained both during storage and installation. Deliveries should be organised to minimise storage on site.



Always follow HSE manual handling guidance when moving or positioning Doors.

Both Linings and Doors should be kept in their protective packaging used for delivery and placed on a level surface clear of the floor. It is recommended that they are stored flat on the bearers supplied, in the water-tight plot where they are to be installed. At no point should the products be stored in an un-ventilated container or outside.

Installation Information

Step 1

It is recommended you unwrap products 24 hours before fitting. Openings should be made 66mm larger than the width of the Door and 52mm larger than the height to allow for any packing and adjustments as needed. When fitting to a block wall it is recommended that a plywood sub-liner is installed prior to plastering. [See table on back page for a list of opening sizes.](#)



Step 2

Place the Lining on a flat surface, keeping in mind the handing required. Screw the head to the jambs using 32mm long screws (maximum). Ensure that all parts are aligned. A battery drill is recommended.



Step 3

Position the assembled frame into the opening ensuring that the hinge jamb is plumb first, then ensure both the head and latch jamb are also square and plumb. Temporarily fix using a minimum of 2 x 63mm screws into each jamb.



Step 4

Any slight gaps around Fire Door frames should be filled with mineral wool or intumescent mastic paste.



